

BENDING & FORMING

Wing Bender Formers

Formers for High Strength Tubing

Catalog No.	Description	Size		Radius mm	Weight	
		in.	metric (O.D.)		lbs.	kg
22236	Former for High Strength Tubing	½	21,3	110	6.6	3
22246	Former for High Strength Tubing	¾	26,9	137	8.8	4
22256	Former for High Strength Tubing	1	33,7	190	6.6	3
22266	Former for High Strength Tubing	1¼	42,4	220	20	9
22166	Former for High Strength Tubing	1½	48,3	220	18.7	8,5
22196	Former for High Strength Tubing	2	60,3	270	30	13,5
22226	Former for High Strength Tubing	2½	76,1	420	67.2	30,5

Formers for 180° Bending



Catalog No.	Description	Size		Radius mm	Weight	
		in.	metric (O.D.)		lbs.	kg
22376	Former for 180° Bending	¾	17,2	130	—	—
22386	Former for 180° Bending	½	21,3	130	—	—
22396	Former for 180° Bending	¾	26,9	130	—	—
22406	Former for 180° Bending	1	33,7	130	—	—
22416	Former for 180° Bending	1¼	42,4	130	—	—
22426	Former for 180° Bending	1½	48,3	140	—	—
28766	Former for 180° Bending	2	60,3	190	—	—

Note: Formers for 180° bending to be used with 180° bending attachment.

Accessories

Catalog No.	Description	Weight	
		lbs.	kg
22346	180° Bending Attachment for HB382 (1½ max.)	37.4	17,0
22356	180° Bending Attachment for HB383 (2 max.)	37.4	17,0
22366	180° Bending Attachment for 3802 (1½ max.)	37.4	17,0

Former for 180° Bending on Flat Bars (max. 40 mm x 8 mm)



Catalog No.	Description	Radius mm	Weight	
			lbs.	kg
22466	Former for Flat Bar for 180° Bending	60	4.4	2,0
22476	Former for Flat Bar for 180° Bending	70	5.5	2,5
22486	Former for Flat Bar for 180° Bending	80	6.6	3,0
22496	Former for Flat Bar for 180° Bending	90	8.8	4,0
22506	Former for Flat Bar for 180° Bending	100	8.8	4,0
22516	Former for Flat Bar for 180° Bending	110	12.1	5,5
22526	Former for Flat Bar for 180° Bending	120	13.2	6,0
28536	Former for Flat Bar for 180° Bending	130	15.4	7,0

Note: Formers for 180° bending of flat bars to be used with 180° flat bar bending attachment.

Accessories

Catalog No.	Description	Weight	
		lbs.	kg
22436	180° Bending Attachment for HB382	—	—
22446	180° Bending Attachment for 3802	—	—
22456	180° Bending Attachment for HB383	—	—

Wing Bender Formers

Formers for Standard Gas Pipe to EN 10255
(DIN 2440, BS 1387)



Catalog No.	Description	Size		Radius mm	Weight	
		in.	metric (O.D.)		lb.	kg
37218	Former for Gas Pipe	¼	13,5	60	2.2	1,0
37223	Former for Gas Pipe	⅜	17,2	45	1.8	0,8
37228	Former for Gas Pipe	½	21,3	50	2.4	1,1
37233	Former for Gas Pipe	¾	26,9	80	4.0	1,8
37238	Former for Gas Pipe	1	33,7	110	4.0	1,8
37243	Former for Gas Pipe	1¼	42,4	135	4.6	2,1
37248	Former for Gas Pipe	1½	48,3	155	9.5	4,3
37253	Former for Gas Pipe	2	60,3	220	14.4	6,5
37258	Former for Gas Pipe	2½	76,1	320	38.5	17,5
37263	Former for Gas Pipe	3	88,9	390	59.5	27,2
28756	Former for Gas Pipe	4	114,3	600	220	100

Formers for Plastic Coated Pipe to EN 10255
(DIN 2440, BS 1387)



Catalog No.	Description	Size		Radius mm	Weight	
		in.	metric (O.D.)		lbs.	kg
22276	Former for Plastic Coated Pipe	⅜	17,2	110	—	—
22286	Former for Plastic Coated Pipe	½	21,3	110	—	—
22296	Former for Plastic Coated Pipe	¾	26,9	137	—	—
22306	Former for Plastic Coated Pipe	1	33,7	140	—	—
22316	Former for Plastic Coated Pipe	1¼	42,4	170	—	—
22326	Former for Plastic Coated Pipe	1½	48,3	220	—	—
22336	Former for Plastic Coated Pipe	2	60,3	270	—	—

Note: For bending 2" plastic coated pipes, 3" capacity hydraulic benders must be used.

Metric Formers for Standard Tube & Pipe to
EN 10255 (DIN 2440, BS 1387)



Catalog No.	Description	Size		Radius mm	Weight	
		in.	metric (O.D.)		lbs.	kg
27816	Former for Standard Tube & Pipe	—	18,0	60	—	—
27826	Former for Standard Tube & Pipe	—	20,0	70	—	—
27836	Former for Standard Tube & Pipe	—	22,0	80	—	—
22116	Former for Standard Tube & Pipe	—	25,0	115	—	—
35066	Former for Standard Tube & Pipe	—	28,0	70	—	—
22126	Former for Standard Tube & Pipe	—	30,0	140	—	—
22136	Former for Standard Tube & Pipe	—	32,0	140	—	—
35076	Former for Standard Tube & Pipe	—	35,0	100	—	—
22146	Former for Standard Tube & Pipe	—	38,0	170	—	—
35086	Former for Standard Tube & Pipe	—	40,0	125	—	—
35096	Former for Standard Tube & Pipe	—	42,0	125	—	—
22156	Former for Standard Tube & Pipe	—	44,5	190	—	—
35106	Former for Standard Tube & Pipe	—	50,0	140	—	—
22176	Former for Standard Tube & Pipe	—	51,0	220	—	—
22186	Former for Standard Tube & Pipe	—	57,0	250	—	—
22206	Former for Standard Tube & Pipe	—	63,6	270	—	—
22216	Former for Standard Tube & Pipe	—	70,0	315	—	—