

# THREADING

## Manual Ratchet Threaders



### Ratchet & Handle Only

Ratchet knob indicates forward and reverse. Die heads snap in from both sides and lock in place.

Catalog No.	Model No.	Description
38540	00-RB	Ratchet & Handle Only
38540	00-R	
37777	11-R	
38550	111-R	
30118	12-R	



### Three-Way Pipe Threaders

Each model cuts three thread sizes and uses 12-R ratchet threader dies.

Model No.	RH Alloy	RH High Speed	RH High Speed for Stainless Steel	Capacity in.	Weight	
					lb.	kg
31-A NPT	36540	36550	36555	1/2, 3/4, 1	10	4,6
31-A BSPT	65320	-	-	1/2, 3/4, 1	10	4,6
31-A NPSM	36560	-	-	1/2, 3/4, 1	10	4,6



### Carrying Case

- Helps keep die sets organized.

Catalog No.	Description	Thread Type	Length x Width x Height (in.)	Weight	
				lb.	kg
21218	Plastic Case (does not contain die heads)	12-R 11-R	25 x 5 x 14	6	2,5

