


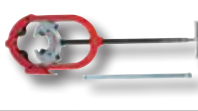



PIPE/TUBE CUTTING & PREPARATION

Pipe Cutters

Pipe Cutter Selection		Cutters									
											
		Heavy-Duty		4-Wheel		Wide-Roll		Hinged		Soil Pipe	
		Page 3.2		Page 3.3		Page 3.3		Page 3.3		Page 3.4	
Material / Diameter	Steel / Stainless	✓	1/8" - 6" (3 - 150 mm)	✓	3/4" - 4" (20 - 100 mm)	✓	1/8" - 2" (30 - 50 mm)	✓	2" - 12" (50 - 300 mm)	—	—
	Heavy-Wall Steel	✓		✓		✓		✓		—	
	Cast Iron	—	—	—	—	—	—	—	—	✓	1 1/2" - 8" (40 - 200 mm)

Heavy-Duty Pipe Cutters

- Fast, clean pipe cutting by hand or power.
- Extra-long shank protects adjustment threads, while an extra-large handle is provided for quick, easy adjustment.
- Can be converted to 3-wheel cutter by replacing rollers with cutter wheel. The 2A and 4S models can be ordered as a 3-wheel model for use in areas where a complete turn is not possible.
- Second handle on 3-S, 4-S and 6-S models make two-man leverage possible on large pipe sizes.

Catalog No.	Model No.	Pipe Cutter Description	Pipe Capacity* Nominal Size		Weight	
			in.	mm	lb.	kg
32810	1-A	Heavy-Duty	1/8 - 1/4	3 - 32	6 1/2	3,0
32820	2-A	Heavy-Duty	1/8 - 2	3 - 50	7	3,2
32825	2-A	2-A 3-Wheel Heavy-Duty	1/8 - 2	3 - 50	7	3,2
32830	3-S	Heavy-Duty	1 - 3	25 - 80	15	6,9
32840	4-S	Heavy-Duty	2 - 4	50 - 100	18	8,2
32845	4-S	4-S 3-Wheel Heavy-Duty	2 - 4	50 - 100	18	8,2
32850	6-S	Heavy-Duty	4 - 6	100 - 150	22	10,0

* Pipe capacity = maximum nominal diameter of steel pipe



PIPE/TUBE CUTTING & PREPARATION

4-Wheel Pipe Cutters

- Designed for work in areas where a complete turn is impossible.
- Model 42-A has a short handle for use in confined areas.
- Second handle on Model 44-S makes two-man leverage possible for large pipe sizes.
- Both models are equipped with four heavy-duty wheels.



Catalog No.	Model No.	Pipe Cutter Description	Pipe Capacity** Nominal Size		Weight	
			in.	mm	lb.	kg
32870	42-A	Heavy-Duty 4-Wheel	¾ - 2	20 - 50	6¾	3,1
32880	44-S	Heavy-Duty 4-Wheel	2½ - 4	65 - 100	20	9,1

Wide-Roll Pipe Cutter

- Featuring extra-wide rolls, this cutter is especially designed for use with power drives.
- The wide rolls provide for true tracking and cleaner cuts.



Catalog No.	Model No.	Pipe Cutter Description	Pipe Capacity** Nominal Size		Weight	
			in.	mm	lb.	kg
32895	202	Heavy-Duty Wide Rolls	¼ - 2	3 - 50	8	3,5

Hinged Pipe Cutters

- Designed for rapid cutting of 2" (50 mm) to 12" (300 mm) steel pipe, heavy-wall steel pipe and cast-iron pipe.
- The 11 models operate with minimal cutter rotation as necessary for tight quarters.
- Second handle included for 466, 472 and 468 makes two-man leverage possible for large pipe sizes.



Catalog No.	Model No.	Pipe Cutter Description	Pipe Capacity** Nominal Size		Weight	
			in.	mm	lb.	kg
73162	424-S*	For Steel Pipe	2 - 4	50 - 100	13½	6,0
74227	424-CI	For Cast/Ductile Iron	2 - 4	50 - 100	13½	6,0
90995	466-D	For SML Pipe	3 - 6	80 - 150	29	13,0
83080	466-S*	For Steel Pipe	4 - 6	100 - 150	28½	13,0
83085	466-HWS*	For Heavy-Wall Steel Pipe	4 - 6	100 - 150	28½	13,0
74685	466-CI	For Cast-Iron Pipe	4 - 6	100 - 150	28½	13,0
83145	468-S*	For Steel Pipe	6 - 8	150 - 200	33	15,0
83150	468-HWS*	For Heavy-Wall Steel Pipe	6 - 8	150 - 200	33½	15,2
74700	468-CI	For Cast-Iron Pipe	6 - 8	150 - 200	33½	15,2
83165	472-S*	For Steel Pipe	8 - 12	200 - 300	41½	19,0
83170	472-HWS*	For Heavy-Wall Steel Pipe	8 - 12	200 - 300	42	19,1
74710	472-CI	For Cast-Iron Pipe	8 - 12	200 - 300	42	19,1

* Furnished with X-tra sharp wheel for up to 40% faster cutting.

**Pipe capacity = maximum nominal diameter of steel pipe

(TOOLTIP) Three- and four-wheel pipe cutters should only be used when the cutter cannot be rotated completely around the pipe.