BENDING & FORMING

Ratchet Benders



Model 326 Ratchet Bender

- Designed to bend soft copper and coated soft copper of 10 mm to 22 mm as well as multilayer tube up to 32 mm.
- Unique sliding mechanism places formers quickly in correct tube diameter position.

Catalog	Model No.	Description.	Weight	
No.		Description		kg
18741	326	Bender with 10, 12, 14, 15, 16, 18, 22 mm copper Formers		3,85
35861	326-P	Bender with 16, 20, 25, 26, 32 mm multilayer Formers		3,22
19061	326	Bender with 3/6", 1/2", 5/8", 3/4", 7/6" copper formers		3,22
42096	_	Slide frame for copper Metric		
43736	_	Slide frame for copper Imperial		
42826	_	Slide frame for multilayer		
18751	_	Bending Frame 16, 20, 26 mm multilayer Formers 1.43		0,65
89106	_	Slide frame for 32 mm multilayer Formers		

Accessories

Catalog No.	Capacity mm	Description	Bending Radius	Weight					
				lb.	kg				
Formers for Soft and Soft Coated Copper									
41976	10	10 mm Former	35 mm	.11	0,05				
41986	12	12 mm Former	40 mm	.13	0,06				
41996	14	14 mm Former	48 mm	.15	0,07				
42006	15	15 mm Former	50 mm	.17	0,08				
42016	16	16 mm Former	58 mm	.17	0,08				
42026	17	17 mm Former	60 mm	.17	0,08				
42036	18	18 mm Former	69 mm	.20	0,09				
42046	20	20 mm Former	76 mm	.20	0,09				
42056	22	22 mm Former	76 mm	.22	0,10				
43686	3/8"	3/8" Former	13⁄4" mm	.11	0,05				
43696	1/2"	½" Former	17⁄⁄a" mm	.13	0,06				
43706	5/8"	5%" Former	2 ⁹ / ₃₂ " mm	.17	0,08				
43716	3/4"	3/4" Former	2¾" mm	.20	0,09				
43726	7/8"	1/8" Former	311/32" mm	.22	0,10				
Formers for	Formers for Multilayer Tubing								
42016	16	16 mm Former	58 mm	.17	0,08				
42046	20	20 mm Former	76 mm	.20	0,09				
89086	25	25 mm Former	89 mm	.22	0,10				
42086	26	26 mm Former	91 mm	.44	0,20				
89096	32	32 mm Former	132 mm	.44	0,20				